



# Jowacoll® 114.60



**Optimized for horizontal doweling**

**For nozzle applicators on fully automatic industrial units**

**Clean processing**

**Efficient application in fast processes**

The doweling glue **Jowacoll® 114.60** has been tried and trusted by processors all over the world for over two decades already. Today, it continues to impress due to high bonding strength and efficient consumption and remains widely used in the crafts sector as well as in industry.

One major requirement in the development of **Jowacoll® 114.60** was to ensure that the glue can be applied cleanly on fully automatic doweling machines with nozzle applicators. This PVAc dispersion adhesive is therefore characterized by an optimized cut-off at the nozzle to minimize the potential material build-up at the nozzle tip.

Its low viscosity and the process-optimized formulation make **Jowacoll® 114.60** an excellent choice for horizontal doweling applications. This powerful doweling glue is very versatile and joins a wide variety of established wood-based materials, e.g. particleboards and MDF, but also soft- and hard-textured wood substrates. The characteristics of **Jowacoll® 114.60** facilitate easier, faster and more cost-efficient processes.



## Jowacoll® 114.60

For doweling with automatic doweling machines.

Polymer basis		PVAc
Viscosity at 20 °C (Brookfield)	[mPas]	~ 330
Solids content, 2 h at 90 °C	[%]	~ 39
Density at 20 °C	[g/cm³]	~ 1.06
pH value at 20 °C		~ 4.5
Appearance of the glue film		colorless transparent



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